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#### OVERHEAD PROJECTION SCREEN

### 1. Field of the invention.

5 The invention relates to an optical plate and a projection display device using such a plate.

## 2. Technological background.

10 The use in optical technology of a Fresnel lens to obtain a general collimation effect with a reduced lens thickness is well known. Thus, in order to collimate an incident beam sent by a light source, the lens comprises prismatic elements that bend the rays 15 received from the source into a beam of parallel rays.

As is disclosed in the patent application published under the reference JP 2002-221 605, the prismatic elements are designed to bend the incident rays either by refraction (low angle of incidence), or by reflection (high angle of incidence).

Such lenses are, for example, used in a projection display device. In practice, in such a device, a small imager is projected onto a display screen by a projection system, with angles of incidence on the screen that extend over a determined range of values, for example from 30° to 60°.

The flow received from the projection system must therefore be globally collimated by a Fresnel lens, that is bent in a horizontal direction, before being generally micro-focused through a dark matrix then diffused in the desired observation field.

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The optical effectiveness (or efficiency) of the prismatic elements of the Fresnel lens is, however, mediocre for certain incidences, and in particular for

angles of incidence of 20° to 40°. In practice, such angles do not allow a good efficiency either by reflection or by refraction for prismatic structures located on the incident side.

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## 3. Summary of the invention.

In order in particular to resolve this problem, the invention proposes to use, in place of the Fresnel lens, an optical plate comprising on a first side a first set of at least two optical elements designed to bend rays received from a light source into a beam of rays that are essentially parallel to a first direction in a plane containing a main axis, with means on the second side to bend said beam in a second direction different from the first direction.

According to one possible solution, the second side bears at least one first optical element to bend the beam in the second direction. In this case, the first optical element preferably comprises at least one side having an orientation such that the rays in the first direction are refracted in the second direction.

- 25 Advantageously, the second side can then bear a second optical element having a side that is essentially parallel to said side of the first optical element in said plane.
- 30 According to another possible solution, the second side includes a holographic device to bend the beam in the second direction.
- Generally, the optical elements preferably have symmetry of revolution about the main axis and the second direction is directed essentially in line with the main axis.

first embodiment, the optical elements rays bend the from the by designed to source In a second embodiment. the refraction. elements each include a side designed to reflect the rays from the source in the first direction.

According to a preferred characteristic, the essentially parallel rays form an angle less than or equal to 3° with the first direction.

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Advantageously, said first direction forms an angle greater than or equal to  $10^{\circ}$  with said second direction.

15 The invention proposes to use the optical plate in a screen of a projection display device also comprising means of generating an image and means of projecting the image onto the screen. The screen can also comprise optical focus and/or diffusion elements.

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According to a particularly advantageous construction, rays the projection means are such that the received by the optical plate with angles of incidence relative to the general direction of the optical plate of varying over а continuous range orientations relative to the main axis and the first direction corresponds to one of the orientations of said continuous range.

## 30 4. List of figures.

Other characteristics of the invention will become apparent in light of the description that follows, given with reference to the appended drawings in which:

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- figure 1 represents an exemplary display device to which the invention applies;

- figure 2 represents the screen of figure 1, using a first embodiment of the invention;
- figure 3 represents a detail of figure 2;

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- figure 4 represents the screen of figure 1 using a second embodiment of the invention;
- figure 5 represents a detail of figure 4.

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## 5. Detailed description of the invention.

The display device diagrammatically represented in figure 1 comprises a lighting system 2 which generates 15 a primary light beam  $B_{\rm ill}$  received by an imager (or valve) 4.

The imager 4 determines which parts of the primary beam  $B_{\rm ill}$  must be transmitted to an imaging system, so creating a beam of secondary light  $B_{\rm img}$  which represents the image to be displayed.

The imager 4 is, for example, produced in the form of a matrix of pixels. Each pixel acts on the incident ray 25 (part of the primary beam  $B_{\rm ill}$ ) according to the intensity with which the corresponding pixel in the image to be displayed must be lit.

The light from the imager 4 is projected by an imaging 30 system 6 towards a display screen 10.

In the example represented in figure 1, the incident rays on the screen 10 have an angle of incidence that varies from an angle  $\Theta_1$  (approximately 10°) in its bottom part to an angle  $\Theta_2$  (approximately 60°) in its top part.

In the description that follows, the term "optical engine" is used to designate the set of elements that

generates the beam intended for the screen 10, namely, in this case, the assembly comprising the lighting system 2, the imager 4 and the imaging system 6.

5 A first embodiment of the screen 10 according to the invention is represented in figure 2.

The screen 10 comprises an optical plate 12, the function of which is to collimate the incident beam  $R_{\rm I}$  10 into a beam  $R_{\rm C}$  that is essentially parallel to a main axis AA'. (Normally, the main axis AA' is horizontal and perpendicular to the plane defined by the optical plate 12.)

15 To do this, the optical plate 12 comprises on its first side (the side that receives the light from the source, case, namely, the optical engine) prismatic elements 14 and, on its second side (output light, therefore directed towards side of the 20 abovementioned focus elements), second prismatic elements 16.

The optical plate 12 has symmetry of revolution about the main axis AA' (output axis of the optical engine) and figure 2 represents a section along a plane containing the main axis AA', in this case the vertical plane containing the main axis AA'.

In each plane containing the main axis AA', the first prismatic elements 14 bend the incident beam  $R_{\rm I}$  into a beam that is overall parallel to a first direction  $R_{\rm int}$  different from the direction of the main axis AA'. (The direction  $R_{\rm int}$  therefore depends on the plane containing the main axis concerned.)

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Thus, whatever the angle of incidence  $\theta$  on the first prismatic element 14 (that is, whatever the height of the first prismatic element 14 on the plate 12), the incident ray  $R_{\rm I}$  is refracted in a ray  $R_{\rm int}$  that forms

with the main axis AA' a fixed angle  $\theta_{int}$ , as will be explained in detail below with reference to figure 3. According to an embodiment variant, given production uncertainties, the angle  $\theta_{int}$  can vary according to an amplitude of 3° ( $\theta_{int}$  is equal to a fixed value plus or minus 3°).

The second prismatic elements 16 are therefore designed such that they bend the beam R<sub>int</sub> essentially parallel (that is, preferably parallel to a direction determined 10 with an uncertainty of plus or minus 3°, the beam Rint being inside the material of the optical plate) (in each plane containing the main axis AA') into a beam  $R_C$ in a second direction that is essentially parallel to 15 the main axis AA! (that is, preferably, parallel to the main axis with an uncertainty of plus or minus 5°, the beam  $R_C$  being outside the material of the optical plate). The second prismatic elements are therefore identical whatever the height on the plate 12 (that is, 20 whatever the distance of the main axis AA' second prismatic element 16 concerned). Preferably, the angle between the first direction and the direction is greater than or equal to 10° and even more preferably, 15°.

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The collimated beam  $R_C$  at the output of the optical plate 12 falls on a set 18 of focus elements 20 that enable the beam to pass through a dark matrix 22, which improves the contrast. The focus elements 20 also normally allow the beam to be diffused vertically and horizontally in order to project the images in an adequate solid angle.

Other optical elements can, of course, be provided to modify the optical characteristics of the beam, for example in the dark matrix 22.

The detail of first and second prismatic elements 14, 16 is given in figure 3 in cross section in the vertical plane containing the main axis AA'.

5 The first prismatic element 14 comprises a first optically active side 24 which forms an angle  $\alpha$  with the general direction of the plate 18, that is, in this case, with the vertical. As previously described, an incident ray  $R_I$  on the optical plate 12 with an angle  $\theta$  (angle formed with the main axis AA') will be refracted by the first side 24 inside the optical plate 12 in the form of a ray  $R_{int}$  in a first direction that forms with the main axis an angle  $\theta_{int}$  that is fixed, and therefore in particular independent of  $\theta$ .

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According to the laws of refraction, for an optical plate of index n, the following therefore applies:

$$sin(\theta - \alpha) = n.sin(\theta_{int} - \alpha)$$

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which can be developed as follows:

$$\alpha = a \tan(\frac{n.\sin\theta_{int} - \sin\theta}{s.\cos\theta_{int} - \cos\theta}).$$

Preferably,  $\theta_{\rm int}$  is chosen such that the effective angle of incidence  $(\theta - \alpha)$  on the first side 24 remains low over all of the plate to obtain a good refraction efficiency of the first elements 14. Such is in particular the case when  $\theta_{\rm int}$  is chosen from the range of the angles of incidence, that is, between  $\Theta_1$  and  $\Theta_2$ , for example  $\theta_{\rm int} = \frac{1}{2} \cdot (\Theta_1 + \Theta_2)$ .

The second side 28 of the first prismatic element 14, which forms an angle  $\beta$  with the direction of the main 35 axis AA', is not optically active, and must therefore intercept the fewest possible light rays.

In the part where  $\theta$  is less than  $\theta_{int}$ ,  $\beta$  is preferably taken to be close to  $\theta$  and/or  $\theta_{int}$  (to avoid the interception of rays by the side 28 inside or outside the optical plate 12). Naturally,  $\beta$  is not necessarily constant on the plate 12; it is possible to take, for example, for each first prismatic element 14:  $\beta = \theta$ . An alternative solution is to use for all the prisms concerned, precisely  $\beta = \theta_{int}$ . These solutions are in particular interesting in the case mentioned above ( $\theta_{int}$  between  $\Theta_1$  and  $\Theta_2$ ) where  $\theta$  is close to  $\theta_{int}$  over all the height of the plate 12. For the part where  $\theta$  is greater than  $\theta_{int}$ , the side 28 is, for example, taken according to AA' ( $\beta$ =3°).

- The second prismatic element 16 comprises a first 15 optically active side 26 which forms an angle  $\gamma$  with the general direction of the plate 12 (in this case, with the vertical). As seen previously, the second prismatic element 16, and therefore its first side 26, 20 bends by refraction the beam  $R_{\text{int}}$  internal to the plate directed in the first direction into a collimated beam  $R_{C}$  in a second direction that is essentially parallel to the main axis AA' (that is, preferably, parallel to the main axis with an uncertainty of plus or minus 5°, 25 the beam  $R_{\text{C}}$  being outside the material of the optical plate). Preferably, the angle between direction and the second direction is greater than or equal to 10°.
- 30 According to the laws of refraction, the following therefore applies:

$$\sin \gamma = n.\sin(\gamma - \theta_{int})$$

35 and  $\gamma$  is thus defined by:

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$$\gamma = a \tan \left( \frac{n.\sin \theta_{int}}{n.\cos \theta_{int} - 1} \right).$$

It can be seen that, although the first direction  $R_{\rm int}$  is constant only in each plane containing the main axis AA', the second direction  $R_{\rm C}$  is directed in line with the main axis AA' and therefore constant in all the planes containing this axis, that is, over all the plate.

The second side 30 of the second prismatic element 16 is not optically active and is therefore determined so 10 as to obtain prisms that are the least acute possible to facilitate their production, for example by forming an angle  $\delta$  with the main axis AA' that is close to, even equal to,  $\theta_{\rm int}$ .

15 A second embodiment of the screen 10 is represented in figure 4. In this figure, the elements that are identical to those present in the first embodiment (figure 2) bear the same references and will not be described again.

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The screen 10 in this case also comprises an optical plate 32, the function of which is to collimate the incident beam  $R_{\text{I}}$  into a beam  $R_{\text{C}}$  essentially parallel to the main axis AA'.

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As in the first embodiment, and to this end, the optical plate 32 comprises, on its first side, first prismatic elements 34 and, on its second side, second prismatic elements 36.

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The optical plate 32 also has symmetry of revolution about the main axis AA' (output axis of the optical engine) and figure 4 represents a section along a plane containing the main axis AA', in this case the vertical plane containing the main axis AA'.

As for the first embodiment, the first prismatic elements 34 bend, in each plane containing the main axis AA', the incident beam  $R_{\rm I}$  into a beam that is

overall parallel to a first direction  $R_{\rm int}$  (that is, preferably, parallel to a direction determined with an uncertainty of plus or minus 3°, the beam  $R_{\rm int}$  being inside the material of the optical plate) different from the direction of the main axis AA'. (The direction  $R_{\rm int}$  therefore depends on the plane containing the main axis concerned.) Preferably, the angle between the first direction and the direction of the main axis is greater than or equal to  $10^{\circ}$ .

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Thus, whatever the angle of incidence  $\theta$  on the first prismatic element 34 (that is, whatever the height of the first prismatic element 34 on the plate 32), the incident ray  $R_{\rm I}$  is refracted then reflected in a ray  $R_{\rm int}$  which forms with the main axis AA' a fixed angle  $\theta_{\rm int}$ , in this case negative, as will be explained in detail below with reference to figure 5.

The second prismatic elements 36 are therefore designed such that they bend the essentially parallel beam  $R_{\rm int}$  (in each plane containing the main axis AA') into a beam  $R_{\rm c}$  in a second direction that is essentially parallel to the main axis AA' (that is, preferably parallel to the main axis with an uncertainty of plus or minus 5°, the beam  $R_{\rm c}$  being outside the material of the optical plate). The second prismatic elements are therefore identical whatever the height on the plate 32 (that is, whatever the distance of the main axis AA' from the second prismatic element 36 considered).

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The detail of first and second prismatic elements 34, 36 is given in figure 5 in cross section in the vertical plane containing the main axis AA'.

35 The first prismatic element 34 comprises a first side 38 and a second side 40. An incident ray  $R_{\rm I}$  on the optical plate 12 with an angle  $\theta$  (angle formed with the main axis AA') is refracted by the second side 40 inside the optical plate 12 in the form of a ray  $R_{\rm R}$ 

directed towards the first side 38; the first side 38 reflects this ray  $R_R$  in a ray  $R_{int}$  in a first direction that forms with the main axis an angle  $\theta_{int}$  that is non-zero and fixed, and therefore in particular independent of  $\theta.$ 

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The second prismatic element 36 comprises a first optically active side 42 which forms a non-zero angle with the general direction of the plate 12 (in this case with the vertical). As seen previously, the second prismatic element 36, and therefore its first side 42, bends by refraction the beam  $R_{\rm int}$  internal to the plate directed in the first direction into a collimated beam  $R_{\rm c}$  in a second direction that is essentially parallel to the main axis AA'.

The second side 44 of the second prismatic element 36 is not optically active and is therefore determined in such a way as to obtain prisms that are the least acute possible to facilitate their production. The second side 44 is therefore preferably oriented parallel to the main axis AA'.

The is naturally not limited embodiments described above. In particular, the means of bending the internal beam  $R_{\text{int}}$  into a collimated beam line with the main axis can, for example, produced by a holographic surface on the second side of plate. The holographic structure particular comprises a structure with pseudo-periodic variation of the optical index. This solution moreover, particularly advantageous because the parallel alignment of the internal rays R<sub>int</sub> in the plate in each plane containing the main axis.